



#### Head Office

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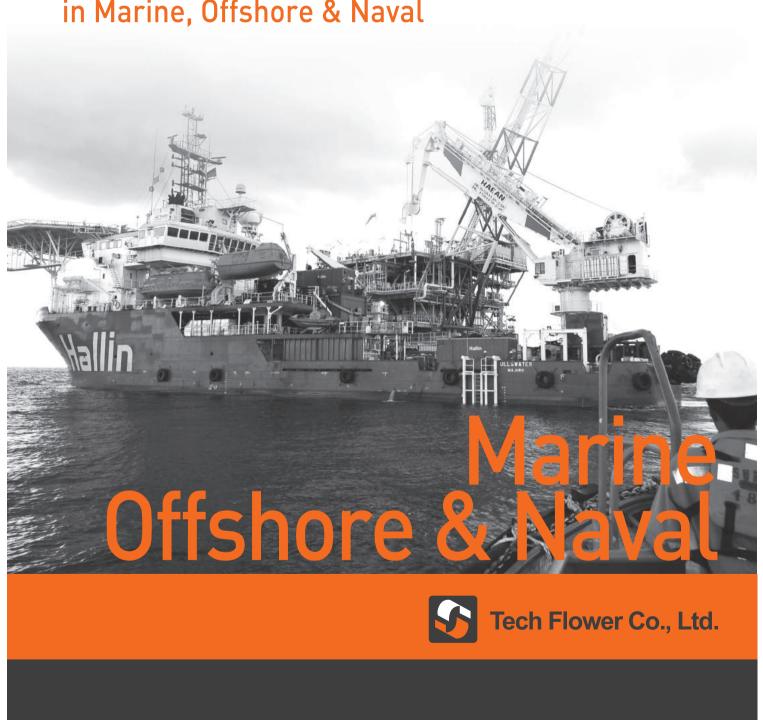
#### Gimhae Factory

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www.techflower.co.kr

# World Best Company in Marine, Offshore & Naval





#### Tech Flower

## Introduction & History

**TECH FLOWER** supplies reliable offshore and marine cranes, offshore structures and navy equipment to our wise customers.



Tech Flower offers a range of offshore cranes specially designed according to the customer requirements in order to prevent all the risks and be suitable for use in a variety of offshore vessels, drill ships, FPSO, FSO and rigs. We have developed high quality and performance offshore cranes to meet the demand of the challeng -ing tasks required for offshore environment.



#### OFFSHORE HEAVY STRUCTURE

Tech Flower entered the offshore structure market successfully with our newly-developed products such as Wind wall, Moon pool damping device, Drive pipe support platform and Sea-fastening system for drill ships and rigs. High level of quality with reasonable cost was realized by continuous investment on Research and Development for several years and it has attracted not only current customers but also potential customers finally.



#### MARINE CRANE

Tech Flower has many years of experience on marine crane market with world famous shipyards and ship owners. We have developed a wide range of marine cranes for use in various vessels according to the customer requirements, quality and safety. Easy installation and operation of a crane as well as availability of spare parts and worldwide service network is guaranteed.



#### **NAVY & COAST GUARD**

Tech Flower had been designated as a defense industry company officially in 2005 and acquired the Defense Quality Management System in 2007. Our main products are helicopter traversing system with landing grid and hangar door, retractable sliding padeye, bow/stern ramp, and special rescue boat davit meeting specific demands for navy and coast guard vessels.



2009

**Enlarged Suncheon factory** Started Offshore Heavy Structure and Device business with DSME / SHI (Moon Pool Damping & Guide Array, Wind Wall, Texas Skidding System, etc.)

> Steel Flower acquired Haean's 100% share 50T AHC Knuckle Boom Offshore Crane for SOV Acquired API 2C, API Q1, ISO/TS 29001 by API 68T Lattice Boom Crane delivered to Singapore 20T/25T Gantry Typed Deck Crane for Dredger

2007 Acquired the Defense Quality Management System (KDS 0050-9000 : 2000) by Defense Agency for Technology and Quality 2006

Acquired OHSAS 18001:2007 and ISO 14001:2004 by DNV

2005 Acquired ISO 9001 by DNV

2004 Technical License with LIEBHERR Jib & Pedestal of Deck Crane for Container 2003 Development for Navy and Coast Guard

> → Heli-Traversing System / Retractable Sliding Pad Eye / Heli-Landing Grid All kinds of marine cranes for Container, Oil & Chemical Tanker & Bulk Carrier

Established as Haean Machinery Ind. Co., Ltd.



# Tech Flower **Organization**

#### **Head Office and R & D Center**





# Tech Flower **Vision & Strategy**

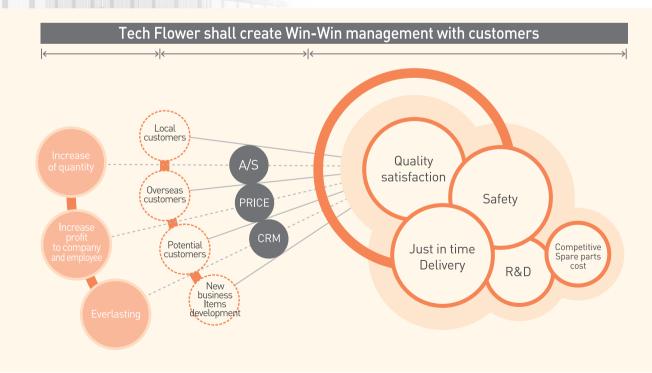
#### **Suncheon Factory and Office**







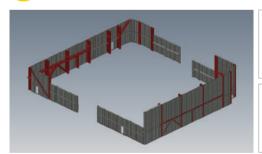
Gimhae Factory and Office



# Tech Flower Offshore Heavy Structure



#### Windwall

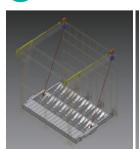




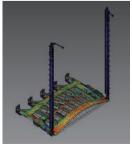


Technical Specification		
Type Welding / Bolting Installati		
Material	ASTM-A572, Gr. 50	
Customer	TRANSOCEAN, VANTAGE, SEADRILL, SONANGOL	

### Moon Pool Damping Device



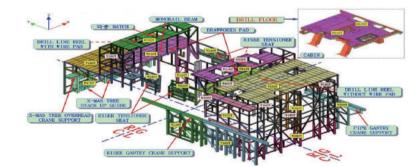




Technical Specification		
Type Guide Array Type		
Locking System	Remote Hydraulic Cylinder Operating Type	
Customer	SEADRILL, TRANSOCEAN	







Technical Specification		
Type Bolting Type		
Material	Stainless steel(Cladding), Steel plate(Structure)	
Customer	STENA	





# Tech Flower Offshore Crane

## > AHC (Active Heave Compensation) Knuckle Crane



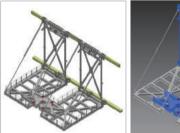
No	Technical Specification		
1	Crane Type		AHC Knuckle Boom Cylinder Luffing Type
2	Crane Ca	apacity	30 Ton ~ 165 Ton
3	Hoisting Speed	Full Load	0 ~ 20 M/MIN
3	Tioisting Speed	No Load	0 ~ 40 M/MIN
4	Lifting H	Height	1,000 ~ 3,000 M
5	Working Radius	Min.	4M ~ 7M
5	Working Radius	Max.	20M ~ 42M
6	Slewing	Speed	0.5 ~0.8rpm
7	Luffing	Time	According to
,	Lutting	Angle	maker standard
0	Wave Height Max. Heave Stroke		±4M
8			±3M ~ ±4M
9	Class		ABS, BV, DNV, LR(C/W API-2C)
10	Vessel Type		SUBSEA OPERATIONS VESSEL(SOV)

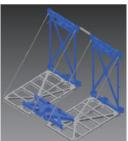






#### Drive Pipe Support Platform

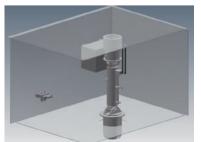


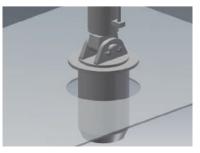




Technical Specification		
Туре	Cylinder Skidding Type	
Material	NV-D36, E36 / HEB 360, 450	
Customer	Maersk Drilling Holdings	

## Sea-Fastening System





Technical Specification		
Туре	Hydraulic Cylinder Type	
Material	34CrNiMo6 or Equivalent	
Customer	Maersk Drilling Holdings	

#### Lattice Boom Crane









No	Technical Specification				
1		Crane Type		Lattice Boom, Wire Luffing Type	
2	Crane Capacity	Main Hoist		10 Ton ~ 120 Ton	
	Grane Capacity	Aux. Hoist		5 Ton ~ 10 Ton	
		Full Load Main Hoist		0 ~ 20 M/MIN	
3	Hoisting Speed	Maiii i ioist	No Load	0 ~ 40 M/MIN	
		Aux. Hoist		0 ~ 40 M/MIN	
4	Working Padius	Main.	Hoist	Min. 5 M ~ 10 M / Max. 20 M ~ 50 M	
4	Working Radius Aux. Hoist		Hoist	Min. 6 M ~ 12 M / Max. 22 M ~ 52 M	
5	:	Slewing Speed		0.5 ~ 1.0 rpm	
6	Luffing	Time		According to maker standard	
0	Luffing	Angle		According to maker standard	
7		Class		ABS, BV, DNV, LR(C/W API-2C)	
8	Vessel Type			PLATFORM, FLOATING DOCK, BARGE, RIG, FPSO, etc.	

## Santry Deck Crane



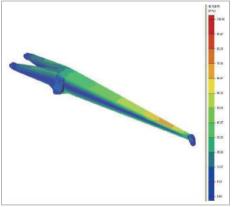
Customer	CCCC Guangzhou Dredgin
Vessel	Trailing Suction Hopper Dredger
Class	CCS
Q'ty	6 Sets

No	Technical Specification				
1	Crane Type		Fixed Boom, Cylinder Luffing-Gantry Type		
2	Crane Ca	pacity	10 Ton ~ 40 Ton		
3	Hoisting Speed	Full Load	0 ~ 10 M/MIN		
3	Holsting Speed	No Load	0 ~ 20 M/MIN		
,	Working Radius	Min.	4M ~ 8M		
4	4 Working Radius	Max.	20M ~ 28M		
5	Slewing Speed		0.5 ~1.0rpm		
6	Luffing	Time	According to		
0	Lutting	Angle	maker standard		
7	Travelling Speed		0 ~ 10m/min		
0	Rail	Length	According to		
8		Distance	customer order		

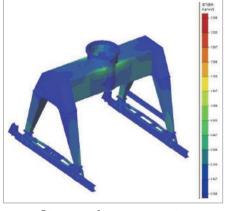












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# Tech Flower Naval Equipment

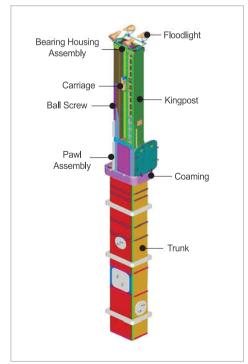


### Retractable Sliding Padeye





Technical Specification		
Type Retractable Sliding Typ		
Height	According to maker standard	
Width	According to maker standard	
Transfer Load	According to customer order	
Transfer Speed	12 m/min	
Transfer Stroke	According to customer order	



### Helicopter Traversing System







	Technical Specification			
Type		e	Flushed Double Curved Rail with Carriage	
	71		3 Winch 5 Wires	
	Kind of He	elicopter	Super Lynx, MH-60, MH-60R, AW-159	
l	Traversin	a Speed	1.8 ~ 18 M/Min	
	Traversing Speed		1.8 ~ 24 M/Min	
	Emergency Spe		0.2 ~ 1.2 M/Min	
		Shock	MIL-S-901D, Grade B, Class $\mathbb{I}/\mathbb{I}$	
	Special specification	Noise	MIL-STD-740-1/2, Grade D, Type II/III	
		Vibration	MIL-STD-167-1A/2, Type I/II	

#### Helicopter Landing Grid





Technical Specification			
Туре	STANAG 1276 E	dition 1 Amendment 8	
Outer Diameter	2,7	750 mm	
Maximum Reaction Force	17,000 kg		
Maximum Tension Force 6,500 kg		500 kg	
Material	Grid Top Plate	Stainless Steel, High Tensile	
Material	Grid Support Ass'y	High Tensile Steel	

### Helicopter Hangar Door



Technical Specification		
Туре	Roller Curtain	
Size	Width 6.45M x Height 5.7M	
Opening Size	Width 4.9M x Height 4.5M	
Tightness	Splash Tight	
Opening & Closing Time (Bu Electric Motor)	Abt. 45 Sec	
Emergency Opening & Closing Time(By Manual)	Abt. 16 Min	
Electric Motor	2.2 KW	
Weight	2,300 Kg	

## Tech Flower Naval Equipment

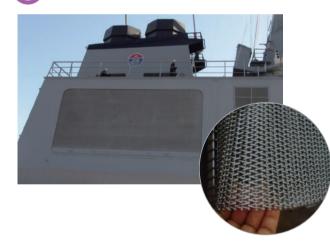
#### Rigid Inflatable Boat Davit





= 1 1 0 W V				
lechnical	Specification			
SWL	2.722 Ton			
Working Radius	4.9 M			
Hoisting Speed	Max. 29 M/Min			
Light Tension Speed (Empty Hook)	Min. 152 M/Min			
Slewing Angle	120°			
Slewing Speed	Max. 1.0 RPM			
Electric Motor	45 KW			
Emergency Operation	by Accumulator(2EA)			
Self Weight	4,700 KG			

#### RCS Screen



Technical Specification		
Size	8,000mm(W) x 4,000mm(H) ±5%	
Operation Type	Electric motor driven (Locking system : Air driven)	
Electric power	Main AC440V, 3Phase, 60Hz	
	Control AC220V, 3Phase, 60Hz	
Electric Motor	7.5kw x 4P x 440V x 60Hz	
Weight	5,000kg	
Mesh Type	7.5kw x 4P x 440V x 60Hz	

## Submarine Hatch Cover





Technical Specification		
Turno	Outward-domed with insert coaming	
Туре	Inward-domed	
Operation	Manual operated	
Dimension Ø700		
Weight	300kg	

### Bow / Stern Ramp



Technical Specification		
Туре	Hydraulic Actuator Operated Type	
Available Weight of Ramp	52 Ton	
Bow Ramp Size	Width 8.23M x Length 2.397M	
Stern Ramp Size	Width 4.55M x Length 2.397M	
Closing Speed	20 Sec	
Opening Speed	High Speed 10 Sec. By Gravity	
орения эреей	Low Speed 10 Sec. By Gravity	
Ramp Material	Aluminum	
Weight	4,500 KG	



### Water Tight SUS Door



Technical Specification		
Material	Stainless Steel	
Height	1676 mm	
Width	660 mm	
Water Tight Pressure	0.35 Kg/cm <sup>2</sup>	
Air Tight Pressure	0.14 Kg/cm²	
Gasket	Fire Retardant	
Odskei	Emi Shield	
Weight	Abt. 250 Kg	

## Tech Flower **Marine Crane**

## Special Rescue Boat Davit



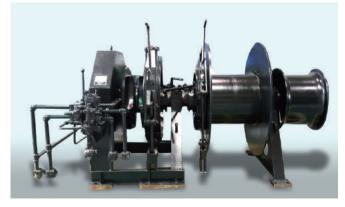
Technical Specification		
SWL	3.5 Ton	
Overall Height	6.5 M	
Width	2.0 M	
Depth	3.96 M	
Hoistig Speed	Max. 35 M/Min	
Light Tension Speed (Empty Hook)	Max. 35 M/Min	
Luffing Angle	72°	
Luffing Speed	Average. 30 Sec	
Electric Motor	48.1 KW	
Emergency Engine	14.3 KW	
Self Weight	5,000 KG	

#### Multi Grip Davit & Crane



Technical Specification		
Туре	Telescopic Boom	
SWL	3.0 Ton ~ 5.0 Ton	
Working Radius	7.45 M	
Hoisting Speed	Max. 35 M/Min	
Light Tension Speed (Empty Hook)	Max. 110 M/Min	
Boat Turning Device	65° rotatable limited by hydraulic	
Boat Turning Speed	Abt. 0 – 1.0 RPM	

#### Windlass



Technical Specification			
Туре	Hydraulic Operated Type		
	Chain Drum Hawser Drum Warping Drum		
Winding Load	10.5 Ton	5 Ton	5 Ton
Winding Speed	0~12 m/min	0~15 m/min	0~15 m/min
Drum Capacity	Ø46 Gr3	Ø50 x 200M	Ø50
Brake Capacity	77 Ton	31 Ton	-
Total Weight		Abt. 4.6Ton	

### Hose Handling Crane



Technical Specification				
Crane Type		Electro-Hydraulic Driven, Cylinder Luffing Type		
Crane Capacity		4 Ton ~ 25 Ton		
Hoisting	Full Load	0 ~ 10m / min		
Speed	No Load	0 ~ 20m / min		
Working	Min.	2 M ~ 6 M		
Radius	Max.	3 M ~ 25 M		
Slewing	Speed	0.5 ~ 1.0 rpm		
Luffing	Time	According to maker		
Laming	Angle	standard		

#### Provision Crane



Technical Specification		
Crane Type		Electro-Hydraulic Driven, Cylinder Luffing Type
Crane Capacity		2 Ton ~ 20 Ton
Hoisting Speed (at average)		0 ~ 10m / min
Working	Min.	1.5 M ~ 4 M
Radius	Max.	8 M ~ 15 M
Slewing	Speed	0 ~ 0.5 rpm



Technical Specification		
Crane Type		Electric Driven, Wire Rope Luffing Type
Crane Capacity		2 Ton ~ 20 Ton
Hoisting Speed (at average)		0 ~ 10m / min
Working	Min.	2 M ~ 5 M
Radius	Max.	6 M ~ 15 M
Slewing	Speed	0 ~ 0.5 rpm

#### Tech Flower

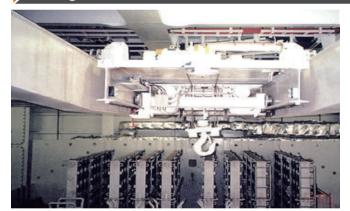
## **Developed Products**

#### Monorail Crane



Technical Specification								
Crane Type	Electric Motor Driven, Sliding Two Hoist and Two Hook Type							
Crane Capacity	2 Ton ~ 13Ton							
Hoisting Speed	0 ~ 15m / min							
Working Travelling Out reach	5 m from max. ship's breadth							
Travelling Speed	0 ~ 15m / min							
Travelling Length	According to maker standard							

#### Engine Room Crane



Technical Specification								
Crar	пе Туре	Electric Driven						
Crane	Capacity	1 Ton ~ 13 Ton						
Hoisting	Low	0 ~ 2 m / min						
Speed	High	0 ~ 5 m / min						
Cnood	Travelling	0 ~ 5 m / min						
Speed	Traversing	0 ~ 3 m / min						
Travellin	ig Length	According to						
Sp	oan	customer order						

#### Knuckle Crane



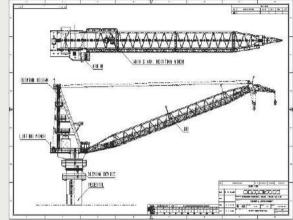




➤ Knuckle-Telescopic Crane

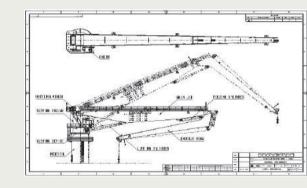


#### Lattice Boom Crane for Drillship



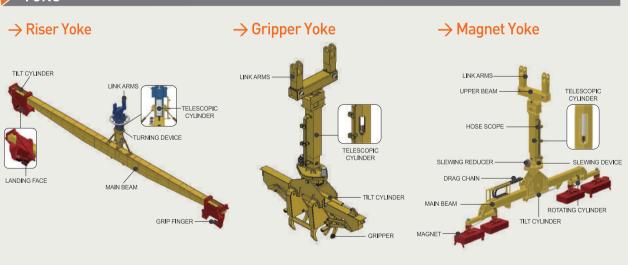
1	Art	icle	Specification								
H	Cane	Туре	Lattice Boom(Wire Luffing Type)								
	Crane Capacity	Main Hoist	100T x 15m / 30T x 46m								
H		Aux. Hoist	15T x 51m / 5T x 51m(for Man-riding)								
	Hoisting Speed	Main Hoist 0~10m/min at 100Ton / 0~20m/min at no l									
a		Aux, Hoist	0~60m/min at 15ton / 0~100m/min at no load								
e	Working Radiu	Main Hoist	Min. 9m ~ Max. 46m								
4		Aux. Hoist	Min. 11m ~ Max. 51m								
	Slewing Speed		0 ~ 0.7 rpm								
t	Luffing	Angle	0° ~ 83°								
		Time	180 sec.(Between 15° and 83°)								

#### Knuckle Boom Crane for Drillship



Specification							
Knuckle Boom(Cylinder Luffing Type)							
100T x 14m / 17T x 45m							
0~10m/min at 100Ton / 0~20m/min at no load							
Min. 8.5m ~ Max. 45m							
Slewing Speed							
0° ~ 80°							
125 sec. (Between 0° and 80°)							

#### Yoke



#### Tech Flower

## Research & Development / Certificate

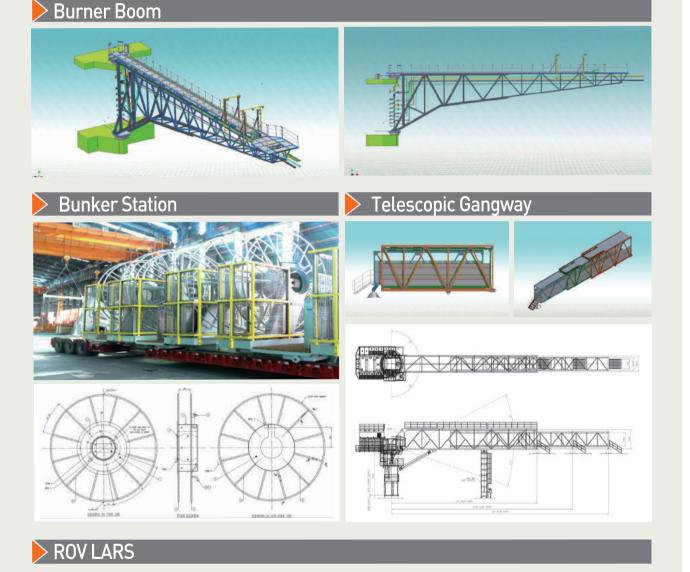
R&D Dep't of Tech Flower Co., Ltd. was established in 2004 for the purpose of creating new products and developing Tech Flower's technology about the marine and offshore cranes, offshore structures and special equipment for Navy and Coast Guard.

We have made great efforts in ceaseless development with detailed research activities setting a pivot of study in a particular project of special ships such as KDX-III project as well as marine and offshore markets.

As a result of our effort for several years, our newly-developed products such as Active Heave Compensation Crane, Offshore Lattice Boom Crane, Wind wall, Moon pool damping device, Drive pipe support platform and Sea-fastening system for offshore vessels have received a good reputation by world famous customers.

In addition, Helicopter traversing system with landing grid and hangar door, Retractable sliding pad eye, Bow/Stern ramp were developed and supplied to Korea Navy and Korea Coast Guard successfully under their delicate inspection

We are going to continue developing our technology in order to satisfy customer's requirement and create brand new products for the future.



#### Developed/Developing Products

#### Offshore Equipment with System

- Offshore Plant • Wind Wall
- Blast Wall
- Heat Shield
- Turret & Pull in Lifting Arm
- 165T AHC Crane
- 100T Knuckle Boom Crane for Yoke Handling Telescopic Gangway
- Riser, Gripper, Magnet Yoke
- 100T Lattice Boom Crane
- Special Winch • A-Frame
- Bunker Station
- Material Handling Equipment
- Moon Pool Damping Device
- Drive Pipe Support Platform • Sea-Fastening System
- **Navy and Coast Guard** Bridging System
- Huge Bow/Stern Ramp and Door
- RAS/FAS System
- Mast Winch System LARS System for DSRV

















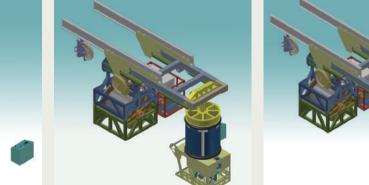














20 > Marine, Offshore & Naval

# Tech Flower Global Service Network

## **Reference List & Production Process**

#### Reference List

Туре	Equipment		Year											Damanik	
туре			2004 ~2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	Total	Remark
1		Hose Handling Crane	13	12	36	69	42	11	8	6	3	18	28	246	4T - 20T
2		Provision Crane	42	43	60	68	67	52	47	77	29	20	32	537	2T - 10T
3		Engine Room Crane	30	46	42	110	50	22	32	38	46	29	34	479	1T – 12T
4	Marine	Monorail Crane	10	8	13	10	13	2	-	9	13	10	66	154	2T – 12.5T
5	Equipments	Knuckle & Telescopic Boom Crane	17	5	6	10	5	6	1	20	12	3	3	88	2T - 30T
6		Deck Crane	12	37	2	32	48	8	55	39	11	7	5	256	Inc. OEM from LWN
7		Davit	95	40	57	112	8	22	-	37	18	14	26	429	MAX. 85 Persons
8		Deck Machinery (Windlass-mooring winch)	62	62	28	5	10	19	1	4	12	18	29	250	2T - 60T
Ö		Sub-Total	281	253	244	416	243	142	144	230	144	119	223	2439	
9	Offshore Crane		1	1	-	5	7	4	2	8	14	4	3	49	5T - 68T
10	Offshore Structure & Device		-	-	-	-	-	-	-	-	-	11	18	29	Moon Pool Damping Device/Windwall, etc.
11	Barge Crane		1	-	-	-	5	2	2	2	1	1	2	16	10T <b>-</b> 60T
12	Marine Equipments For Defense		68	23	33	18	30	98	41	50	43	35	55	494	Republic Of Korea Navy/ Korea Coast Guard
13	Plant		-	-	-	-	-	9	9	8	2	-	-	28	Overhead Crane, Conveyor
	TOTAL		351	277	277	439	285	255	198	298	204	170	301	3055	

<sup>\*</sup> LWN : Liebherr-Werk Nenzing Gmbh / Austria

